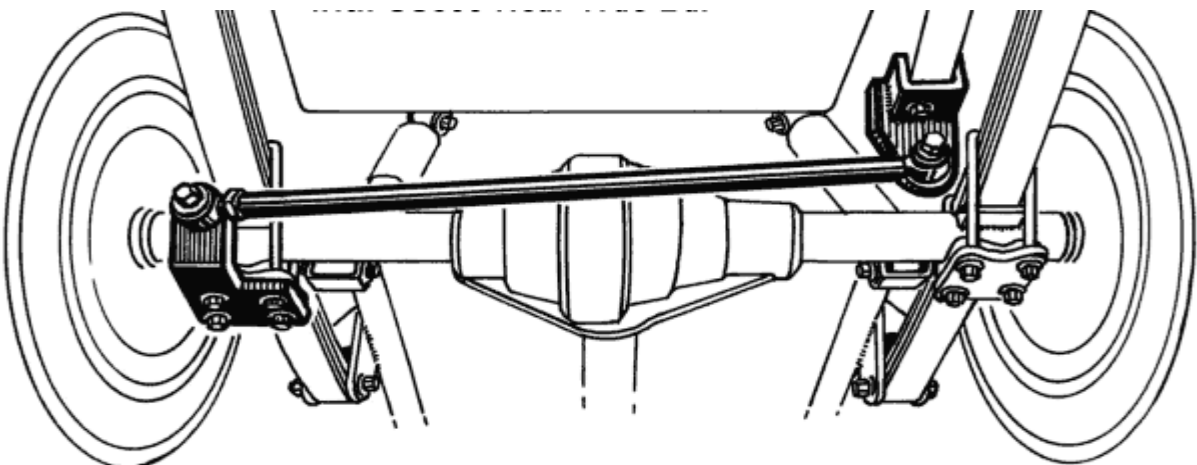


UltraTrac

Steering and Handling Products

Installation Instructions UTP30 & UTP32

- These instructions are meant to be a guide, some exhaust and brake line modifications may be necessary causing additional time and materials.
- The bar and brackets can be installed right or left whichever is most convenient.
- Some coaches use a spacer block or wedges on the rear springs, consequently, the U-bolts may not be long enough to accept the additional hardware. You may need longer U-bolts (available from Ultra-Distributing) or if the spacers are on just one side, mount the hardware where the bolts are long enough.
 1. Move the coach to a level, flat surface. If you have blocks drive up and apply parking brake and install wheel chocks.
 2. Measure U-bolt length extending past OEM nuts; should be at least 1 1/2" longer
 3. Without removing the 4 nuts on the rear axle u-bolts, apply the axle bracket on to u-bolts to verify enough threads to install the nuts. Attach the axle bracket with supplied lock-nuts. Torque to 140 ft lbs. U-bolts must protrude through the lock-nuts by at least 2 threads.
 4. Install the frame bracket and flat plate to the frame rail. The frame must be between the first plate and the Rear Trac Bar frame bracket. The Rear Trac Bar frame bracket is designed to mount to the bottom and sides of the frame rail. Position the bracket directly next to the rear frame cross-member (place compression plate with lip facing down and towards center of vehicle) Make sure not to contact any wires, brake lines, etc. Install bolts through bottom of the frame bracket (*using blue Loc-tite, tighten "just snug" for now*).
 5. Install jam nuts to 1/2-20 bolts and install on frame bracket. Tighten the bottom bolts securely.



6. Adjust and mount the rod assembly (Rear Trac Bar attaches to the rear of the brackets). Install bolts, washers and nuts. (Flat washers go on each side of urethane bushings) Torque to 120-150 ft. lbs. Adjustable ends are angled, to allow for off-set. **NOTE: When adjusting the length of the rod assembly, it's necessary that the coach's full weight be on the suspension.**
7. Torque the Trac Bar jam nuts to 100-150 ft. lbs. **NOTE:** The Rear Trac Bar should be below the rubber brake hose. Protect the brake hose with convoluted tubing to prevent rubbing and possible failure.
8. Double-check the fasteners to make sure all are properly torqued.
9. Test drive. Complete and mail your warranty card.

**If you have any questions, call Ultra-Distributing at
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